



Genuine QuinSyn Fluids



QUINSYN® PLUS
QUINSYN® XP
QUINSYN® PG
QUINSYN® F

GENUINE QUINSYN FLUIDS

SUPERIOR PERFORMANCE THROUGH ENGINEERING

Quincy's family of Genuine QuinSyn fluids are the only fluids good enough to fill each compressor that leaves our factory. Not an off-the-shelf lubricant, the proprietary QuinSyn base stocks and additive packages have been selected and refined based on years of engineering research, development and field trials.

RISK AVOIDANCE

Unfortunately, there are many misleading vendors claiming to offer fluids identical to Genuine QuinSyn fluids. Customers often learn after a major failure that these claims are exaggerated. Lower quality fluids suffer from reduced life, increased oil carryover, increased compressor operating temperatures, varnish and carbon build-up. Want to avoid the risk? Insist on genuine Quincy fluids.

MAXIMUM EFFICIENCY: MINIMAL DOWNTIME

The air end in your Quincy compressors were designed, tested and built with Genuine QuinSyn fluids. These advanced, fully synthetic fluids are the best way to maximize the life of your compressor, avoiding expensive downtime and extending overhaul intervals.

INTELLIGENT, PREDICTIVE MAINTENANCE

Quincy Compressor's fluid sampling program allows customers to understand the condition of their compressor lifeblood: fluid. Local atmospheric conditions, operating temperatures and other factors can increase or decrease fluid life. Furthermore, some contaminants can damage internal metal components or seals. Fluid sampling eliminates the guesswork, providing a comprehensive yet easy-to-read report on the exact conditions of your compressor's fluid.



Fluid Analysis Kit



THE GENUINE QUINSYN FLUIDS ADVANTAGE

Long-Life

All QuinSyn original equipment fluids are designed for extended drain intervals, even at elevated operating temperatures. QuinSyn XP and Plus excel in this area, leading their class.



Non-Varnishing

Varnish is brownish build-up that plagues compressors with low-quality fluids. Varnish clogs coolers, raising temperatures. It also can block internal passages and destroy bearings. Premium base-stocks prevent or eliminate this fear, an original equipment advantage.

Efficient Heat Transfer

Rotary screw compressors utilize their fluid to reject the heat-of-compression. Low quality mineral oils do not conduct heat as well as QuinSyn Genuine synthetics. Stick with Genuine fluids for a cool operation.



Material Compatibility

All QuinSyn original equipment fluids are compatible with all gaskets, seals and elastomers used not only in all Quincy compressors, but also most other OEM models. Furthermore, all QuinSyn Genuine Fluids are silicone-free to help prevent damage to downstream equipment.

Reduced Oil Carryover

Top of the line base stocks, coupled with advanced additives, create a fluid with very low foaming rates. This translates to reduced oil carryover in rotary screw applications-which means less maintenance and expenses for you.



Cross Compatible

Cooling to standardize on one compressor fluid? Look no further than QuinSyn Genuine fluids. Field experience has shown QuinSyn Genuine fluids are compatible with nearly every compressor OEM in service today. The standard for quality and technology is the ideal standard for your facility.



GENUINE QUINSYN FLUIDS FAMILY

Not all compressor applications are the same. Neither are all Genuine QuinSyn fluids. Rather than force a single fluid on users, Quincy offers multiple high-quality options to match the needs of each application.

QuinSyn® XP

The ultimate long-life fluid. Capable of lasting up to 16,000 hours*, QuinSyn XP is a proprietary Polyol Ester fluid (POE). Ideal for rotary screw applications subject to prolonged use at elevated temperatures and/or pressures. Testing has shown QuinSyn XP to last 4 times longer than PAO or Diester synthetics and does not varnish or form sludge as it oxidizes.



QuinSyn® Plus

The most advanced PAO/POE synthetic available, QuinSyn Plus is also the most popular factory filled fluid for Quincy compressors. Representing a significant advancement over QuinSyn, QuinSyn Plus has proven to withstand harsh atmospheres with longer life and better resistance to sludge and varnish formation. Real-world experience shows 8,000 to 10,000 hours of life, even at elevated Quincy operating temperatures.

QuinSyn® PG

QuinSyn® PG is a custom-blended polyalkalene glycol (PAG) and polyester (POE) fluid. This formulation is ideal for hot and humid environments and offers excellent lubrication at high and low temperatures, reduced volatility and a high viscosity index. QuinSyn PG will not leave behind carbon residue or varnish when it oxidizes. It is also excellent choice for applications where varnishing has occurred in the past.



QuinSyn® F

QuinSyn® F is a custom-blended food-grade polyalphaolefin (PAO) synthetic which meets USDA standards for food grade lubricants. QuinSyn-F has the added benefit of a 6,000 hour life - much longer than traditional food grade lubricants. QuinSyn-F meets USDA H-1 standards and also complies with FDA 21 CFR 178.3570-**Lubricants**.

* Always determine fluid life based on sampling data. Site-specific conditions such as temperature, humidity levels, airborne contaminants and reactive vapors can increase or decrease actual life. Consistent use of Quincy fluid sample kits will help ensure you are not changing your fluid too early, or worse-too late!

GENUINE QUINSYN FLUIDS



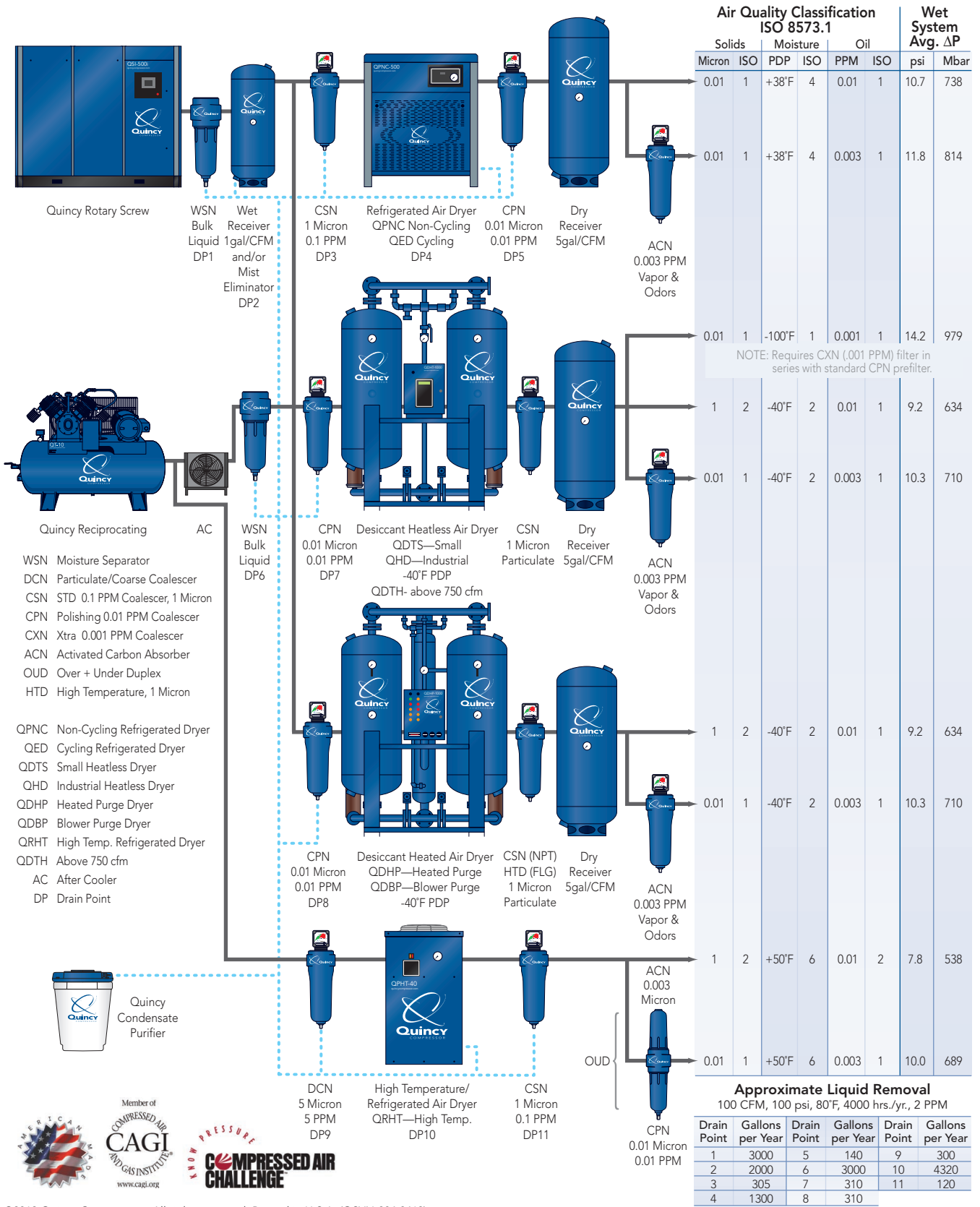
| Quincy Brand | QuinSyn F | QuinSyn Plus | QuinSyn PG | QuinSyn XP |
|--------------------------|-----------|---------------|------------|---------------|
| Type | PAO | PAO/POE Blend | PAG | POE |
| Viscosity Index | Good | Good | Good | Good |
| Low-temperature Fluidity | Good | Good | Good | Good |
| Oxidation Resistance | Very Good | Excellent | Good | Excellent |
| Low Volatility | Excellent | Excellent | Good | Excellent |
| Hydrolytic Stability | Excellent | Good | Very Good | Good |
| Antirust Properties | Excellent | Good | Excellent | Good |
| Additive Solubility | Good | Good | Good | Excellent |
| Thermal Stability | Good | Excellent | Good | Excellent |
| Water Solubility | Nil | Nil | Excellent | Nil |
| Life Expectancy (Hours) | 6,000 | 8,000-10,000 | 8,000 | 12,000-15,000 |

| Property | ASTM Test Method | Value | Value | Value | Value |
|---------------------------|------------------|---------|---------|---------|---------|
| ISO Grade | D-2422 | 46 | 46 | 46 | 68 |
| Viscosity at 40° C | D-445 | 46.9 | 46.3 | 41.9 | 64.5 |
| Viscosity at 100° C | D-445 | 7.9 | 7.5 | 7.5 | 8.5 |
| Viscosity Index | D-2270 | 139 | 127 | 146 | 101 |
| Specific Gravity at 60° F | D-1298 | 0.83 | 0.88 | 0.95 | 0.96 |
| Density (lbs./gal.) | D-1298 | 6.91 | 7.39 | 7.86 | 7.99 |
| Flash Point (°F) | D-92 | 475 | 540 | 480 | 495 |
| Pour Point (°F) | D-97 | -76 | -58 | -49 | -25 |
| Auto Ignition Temp (°F) | D-2155 | 695 | N/A | N/A | 865 |
| Foam Test Sequence II | D-892 | < 25 mL | < 25 mL | < 25 mL | < 25 mL |

Only Genuine QuinSyn® fluids fulfill warranty obligations with Quincy Compressor.



COMPRESSED AIR SYSTEMS BEST PRACTICE



- WSN Moisture Separator
- DCN Particulate/Coarse Coalescer
- CSN STD 0.1 PPM Coalescer, 1 Micron
- CPN Polishing 0.01 PPM Coalescer
- CXN Xtra 0.001 PPM Coalescer
- ACN Activated Carbon Absorber
- ODU Over + Under Duplex
- HTD High Temperature, 1 Micron

- QPNC Non-Cycling Refrigerated Dryer
- QED Cycling Refrigerated Dryer
- QDTS Small Heatless Dryer
- QHD Industrial Heatless Dryer
- QDHP Heated Purge Dryer
- QDBP Blower Purge Dryer
- QRHT High Temp. Refrigerated Dryer
- QDTH Above 750 cfm
- AC After Cooler
- DP Drain Point

| Air Quality Classification ISO 8573.1 | | | | | | Wet System Avg. ΔP | |
|---------------------------------------|-----|----------|-----|-------|-----|--------------------|------|
| Solids | | Moisture | | Oil | | psi | Mbar |
| Micron | ISO | PDP | ISO | PPM | ISO | | |
| 0.01 | 1 | +38°F | 4 | 0.01 | 1 | 10.7 | 738 |
| 0.01 | 1 | +38°F | 4 | 0.003 | 1 | 11.8 | 814 |
| 0.01 | 1 | -100°F | 1 | 0.001 | 1 | 14.2 | 979 |
| 1 | 2 | -40°F | 2 | 0.01 | 1 | 9.2 | 634 |
| 0.01 | 1 | -40°F | 2 | 0.003 | 1 | 10.3 | 710 |
| 0.01 | 1 | -40°F | 2 | 0.003 | 1 | 10.3 | 710 |
| 1 | 2 | +50°F | 6 | 0.01 | 2 | 7.8 | 538 |
| 0.01 | 1 | +50°F | 6 | 0.003 | 1 | 10.0 | 689 |

Approximate Liquid Removal
100 CFM, 100 psi, 80°F, 4000 hrs./yr., 2 PPM

| Drain Point | Gallons per Year | Drain Point | Gallons per Year | Drain Point | Gallons per Year |
|-------------|------------------|-------------|------------------|-------------|------------------|
| 1 | 3000 | 5 | 140 | 9 | 300 |
| 2 | 2000 | 6 | 3000 | 10 | 4320 |
| 3 | 305 | 7 | 310 | 11 | 120 |
| 4 | 1300 | 8 | 310 | | |



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